## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

1. (Currently Amended) [[A]]In a process for manufacturing a PTFE filament of the type comprising steps ofthat includes extrusion of a billet of PTFE, and, subsequently, stretching, heating and cutting PTFE to form a PTFE filament, characterized by the following steps the improvement comprising prior to extrusion of the billet:

providing a recipient receptacle having rigid side walls and a barrier that separates the receptacle into two portions;

arrangingfeeding a first mixture containing PTFE and a filler <u>in one portion</u>, and a second mixture containing PTFE <u>in a second portion</u>, inside the <u>recipientreceptacle</u>, side by side and aligned with the side walls; [[and]]

removing the barrier thereby enabling a part of the first mixture to contact a part of the second, and be arranged side by side and aligned with the side walls of the receptacle; and

pressing the first and second mixtures in a direction parallel to the side walls to form a billet in which the first and second mixtures having different coefficients of friction[[:]].

wherein in the arranging step, the first and the second mixtures are inserted respectively into two portions of the recipient separated by a barrier, and, subsequently, the barrier is removed, enabling a part of the first mixture to contact a part of the second, and be arranged side by side and aligned with the side walls of the recipient.

- 2. (Currently Amended) [[A]]The process according to claim 1, characterized by the fact that, in the step of arrangingwherein the first mixture includes a pigment and the second mixture includes another different pigment.
- 3. (Withdrawn) A PTFE filament obtained by the process defined in claim 1, characterized by comprising one side with a filler, so that this side has a different coefficient of friction in relation to the other side.
- 4. (Withdrawn) ) A PTFE filament according to claim 3, characterized by the fact that the first and the second mixtures have the same shrink properties.
- 5. (Withdrawn) A PTFE filament according to claim 3 or 4, characterized by further comprising a lubricant.
- 6. (Withdrawn) A PTFE filament according to any one of claims 3 to 5, characterized by the fact that each side has a different color.
- 7. (Withdrawn) A PTFE filament according to any one of claims 3 to 6, characterized by the fact that the filler comprises at least one of silica, alumina, mica and calcium carbonate.
- 8. (Withdrawn) A PTFE filament according to any one of claims 3 to 7, characterized by the fact that the quantity of filler in the respective side ranges from 1 to 25%.
- 9. (Withdrawn) A PTFE filament according to any one of claims 3 to 8, characterized by the fact that the quantity of pigment in at least one side ranges from 0.05% to 10%.

- 10. (Withdrawn) A PTFE filament according to any one of claims 3 to 9, characterized by the fact that said coefficient of friction in the side with filler ranges from 0.08 to 0.20 and the other side is less than 0.08.
- 11. (Withdrawn) A PTFE filament according to any one of claims 3 to 10, characterized by comprising a width ranging from 0.5 to 3.0 mm, a thickness ranging from 20 to 400  $\mu$ m, a density ranging from 0.7 to 2.2 g/cm3, a tensile strength ranging from 100 to 1100 MPa and a tenacity ranging from 2.0 to 6.0 cN/dtex.